



Royal Industrial Suppliers

Quality Fasteners Specialist

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An ISO 9001:2015 Certified Co



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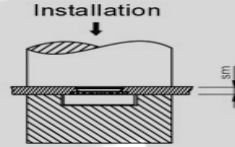
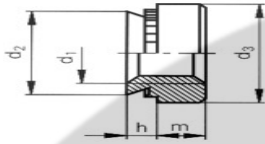
SELF CLINCHING NUT

UNF FINE

For Sheet Hardness upto HRB 70

CATALOGUE NUMBER: **R4S15v**

AISI 304 A2



Parameter ↓	Size →		#10-32	1/4"-28	5/16"-24	3/8"-24
Collar dia d2	Max		0.249	0.343	0.412	0.499
Nut dia d3	±0.01		0.340	0.440	0.500	0.560
Nut thickness m	±0.01		0.90	0.17	0.23	0.27
Hole size in sheet	+0.003		0.250	0.344	0.413	0.500
Minimum edge distance to hole centre			0.28	0.34	0.38	0.44

Send your Orders / Enquiries along with the following Item Codes

All Dimensions are in MM

Size ↓	Param → Shank Code ↓	Part Number	Min Sheet Thk sm	h (Shank) Max	PRESS IN (Installation) lbs		PUSH OUT lbs		TORQUE OUT lb	
					Aluminium	Steel	Aluminium	Steel	Aluminium	Steel
#10-32	0	R4S1513200v	0.030	0.030			68	120	26	32
	1	R4S1513201v	0.040	0.038	2500-3500	4000-6000	110	180	32	40
	2	R4S1513202v	0.056	0.054			190	320	50	60
1/4"-28	1	R4S1562001v	0.054	0.056	4000-7000	6000-8000	360	400	90	150
	2	R4S1562002v	0.087	0.090					125	
5/16"-24	1	R4S1579001v	0.054	0.056	4000-7000	6000-8000	380	420	160	180
	2	R4S1579002v	0.087	0.090						
3/8"-24	1	R4S1591001v	0.087	0.090	5000-8000	7000-10000	400	460	270	320
	2	R4S1591002v	0.120	0.125						

Sizes in BLUE are non-preferred. Availability is limited and MOQ is higher.

Data is strictly informative.

Note: All Austenitic Stainless Steel Fasteners may exhibit some Magnetic Properties due to the Manufacturing Process.

Refer: ISO 3506-2 Annex F